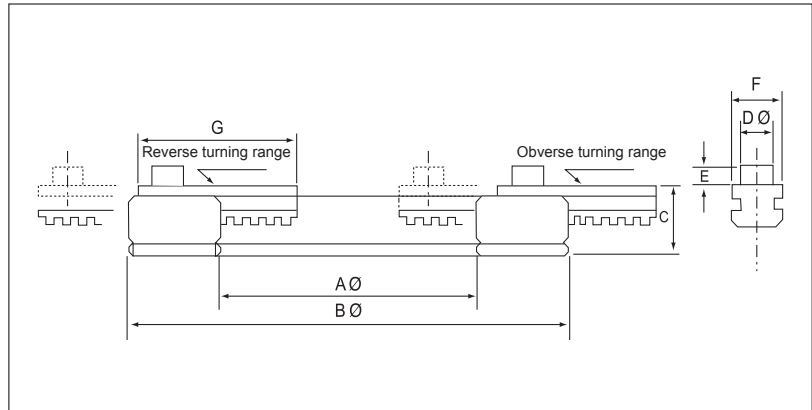


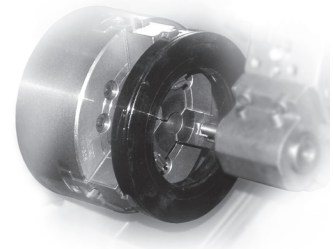
JAW BORING FIXTURES (TL-TYPE)

4-JAWS



FEATURE

- To conform to CNC Lathe.
- This type with a continuous micro adjustment is to provide accurate position, to reduce the abrasion of soft jaws.
- Soft jaws can be bored with just some simple steps.
- With anticlockwise lock, the machining field can be easily expended.



DIMENSIONS

UNIT:mm

DIMENSION MODEL	A Ø	B Ø	C	D ØE	F-G	Jaw Stroke (Each)	Max. Gripping (Kgf)	Max. Speed (R.P.M.)	Max. Pressure Kgf/cm ²	Weight (kg)	Matching Chuck
TL-100-4	100	169	26	13-7	19-61	7.4	1,500	800	8	2.9	5", 6", 8"
TL-125-4	125	197	26	16.3-8	19-61	7.4	1,500	700	8	3.9	6", 8", 10"
TL-160-4	160	247	31	18.3-8	24-80	8.5	1,750	600	8	6.2	8", 10", 12"

- Material: SCM440

INSTRUCTIONS FOR JAW BORING FIXTURES



STEP.1

Set the jaw into the correct position.



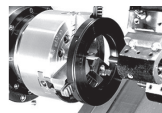
STEP.2

Adjust the Jaw Boring Fixtures to fit the bolt holes, then turn it in the opposite direction of the chuck clamping force.



STEP.3

Lock the chuck to clamp the Jaw Boring Fixtures.



STEP.4

Machine to the required size.



STEP.5

Unlock the chuck and remove the Jaw Boring Fixtures.



STEP.6

If these steps are operated correctly, the work piece will have a better T.I.R.