



FEATURE

The hardened serrations of the clamping step are designed to clamp the workpiece securely without leaving large scrapes.

DIMENSIONS

UNIT:mm

DIMENSION MODEL	H-1	H-2	H-3	H-4	H-5	H-6	H-7	H-8	H-9	H-10	Serration Pitch	Gross Weight (kg)	Reference Drawing
HJ05	53	23	28	10	4	30.5	14	22.5	10	M8	1.5x60°	0.4	Fig.2
HJ06	67	31	36	12	5	39	20	28	12	M10	1.5x60°	0.95	Fig.2
HJ08	87	35	51	14	5	32	25	16	12	M12	1.5x60°	1.95	Fig.1
HJ10	101	40	54	16	5	43	30	17	13	M12	1.5x60°	2.9	Fig.1
HJ12-21	103	50	52	21	5	62	30	41	17	M16	1.5x60°	3.9	Fig.2
HJ12-18	103	50	52	18	5	62	30	41	17	M14	1.5x60°	3.9	Fig.2
HJ15-22	143	62	86	22	8	55	43	38	20	M20	1.5x60°	9.6	Fig.1
HJ15-25.5	143	62	86	25.5	8	55	43	38	20	M20	1.5x60°	9.6	Fig.1
HJ21	159	80	90	25	9	104	50	55	40	M20	3.0x60°	14.5	Fig.2

■ Material: SNCM220 / SAE8620

■ To conform to chucks from Kitagawa and other global brands.