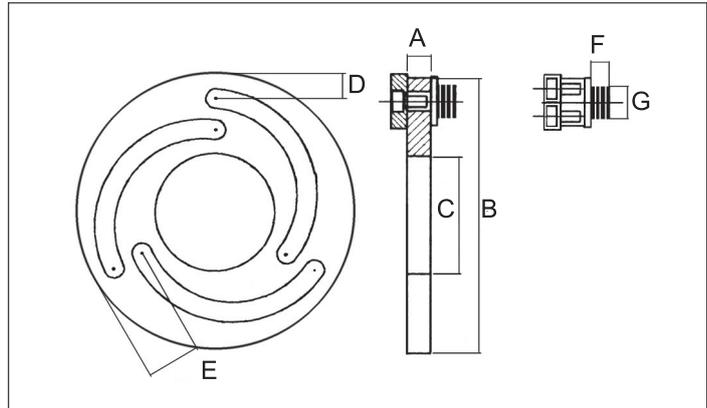


JAW BORING RINGS (JB-TYPE)



FEATURE

- To conform to CNC Lathe
- For high accuracy of chuck during cutting performance.

INSTRUCTIONS FOR JAW BORING RINGS

1. Set the jaw into the correct position.
2. Adjust the Jaw Boring Rings to fit the bolt holes, then turn it in the opposite direction of the chuck clamping force.
3. Lock the chuck to clamp the Jaw Boring Rings.
4. Machine to the required size.
5. Unlock the chuck and remove the Jaw Boring Rings.
6. If these steps are operated correctly, the work piece will have a better T.I.R.



DIMENSIONS

UNIT:mm

DIMENSION MODEL	A	B	C	D	E	F	G	Max. Speed (R.P.M.)	Max.Pressure Kgf/cm ²	Weight (kg)
JB05	12	140	60	12	28	9	13	800	8	1.2
JB06	12	168	80	12	32	9	16.5	800	8	1.5
JB08	12	216	115	15	36	9	18.5	700	8	2.4
JB10	12	256	150	17	40	9	18.5	600	8	3.1
JB12	15	316	188	21	50	9	22.5	500	8	5.4
JB15	20	380	230	23	52	16	31	400	8	10.1
JB18	20	464	300	23	59	16	31	300	8	14.3
JB21	24	540	360	27	63	16	31	300	8	20.5

- Material: SCM440